



REQUEST FORM SINGLE ROLLER BURNISHING TOOL GROOVES



Contact details

Company	E-mail
Contact	Phone

For the application please always send us a workpiece drawing.

Information on the material

Material	Strength (N/mm ²)	Hardness (HRC)
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Requirements



- Only the base of the groove can be smoothed, without radii and side walls.
- The workpiece must rotate during the roller burnishing process.

Application

Which surface quality is to be achieved?	Rz	μm	Ra	μm	Other	μm
Which surface quality can be achieved in the preprocess?	Rz	μm	Ra	μm	Other	μm
On which machine is the tool to be used?						
Which toolshank or fixture is required/assembly?	<input type="checkbox"/> 14 mm	<input type="checkbox"/> 16 mm	<input type="checkbox"/> 20 mm	<input type="checkbox"/> Other		
	<input type="checkbox"/> left-hand version			<input type="checkbox"/> right-hand version		
Are there any other requirements for the tool? If yes, please fill out:						

Which coolant is used?	<input type="checkbox"/> Oil	<input type="checkbox"/> Emulsion	<input type="checkbox"/> Other
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Other comments
